

DART AEROSPACE LTD		Work Order:	24087
Description: TUBE END PLATE		Part Number:	B67-43001-115
Dwg: B67-43001 Rev B		Qty:	20
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MU	Cut Blanks: $3/8" \times 2.00" \times 2.600"$ Long Mat 6061-T6 (M6061T6 B0.375x2.000) Batch: M5185	SA	05.08.18	20
3	MU	Machine as per photo & FA 560 - Dwg B67-43001.	SA	05.08.18	20
4	QC2	Inspect Parts as they come.	SA	05.08.18	20
5	QC8	Second Check		05.08.18	20
6	MU	Rekey.	SA	05.08.18	20
7	ST	Identify = Steel	DL	05/08/18	20
8	AC	Cost/Part: 5.33 5.33	SA	05.08.30	20
9	DC	Close u/o Level 21.		05/08/30	

Rev	Date	Change	Revised By	Approved

4

3

-1

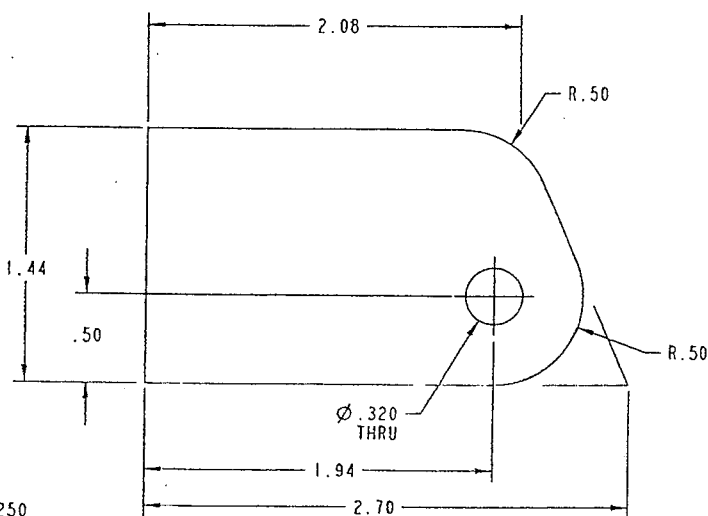
2

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D

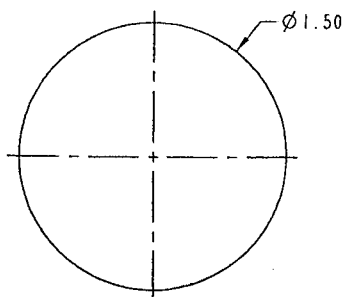
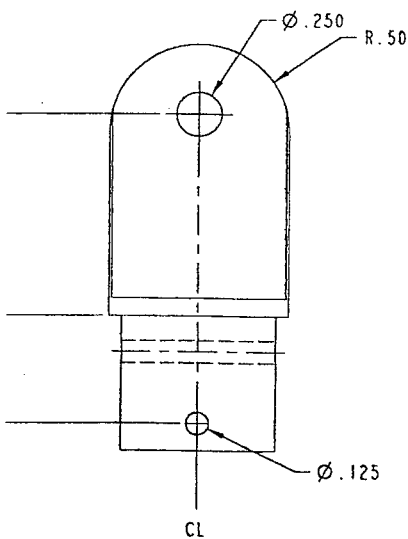
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24087

C



① -115 TUBE END PLATE SH 13 3B
MATL: .25 THK, 6061-T6, 00-A-250/11
SCALE 2.000

B



.125 THK
REF

① -111 TUBE END PLATE SH 13 2A
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000

REFERENCE ONLY

A

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	B
SCALE:	WT:	SHEET 32 OF 45	

ORIGINAL

4

3

2

DAVT AEROSPACE LTD		Work Order:	24087
Description: Tube end plate		Part Number:	B67-48001-115
Inspection Dwg: B67-480	Rev: 13	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

24087

Description: Tube end plate

Part Number:	B67-43001-115
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Inspection Dwg: 1367-~~406~~ Rev: 13

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[illegible]

Measured by:	BG	Audited by:	J.G.	Prototype Approval:	
Date:	05.08.18	Date:	05/08/18	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	